Hybrid construction means soft compressible foam where you want it and tough high density foam where you need it. The inner core of the new foam bumper is a lower density EVA foam (2.8 pounds per cubic foot) and the outer (front and back) pieces are tougher, higher density PE foam (8.7 pcf).

**Instructions:**

1) Position the dock bumper into its mounting location and mark the 4 mounting hole locations with a pencil.

2) Drill the mounting holes with a 5/16” drill bit.

3) Using four ¼” diameter bolts secure the bumper (for mounting to 2” thick lumber a 2.75” long bolt is recommended).

4) Secure the bolts with washers and lock nuts on the back side.

Foam plugs are supplied to give the bumper a clean, finished look.